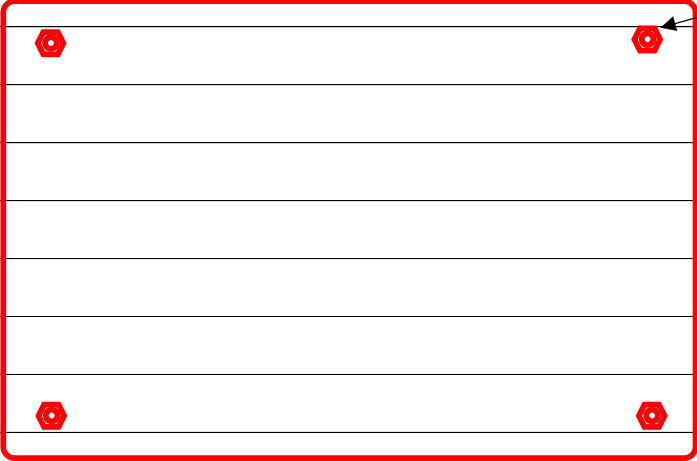
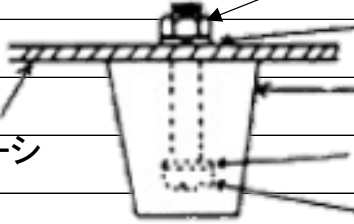
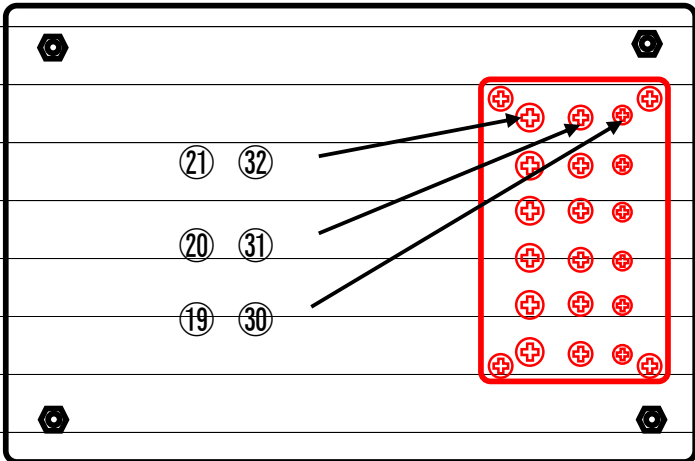
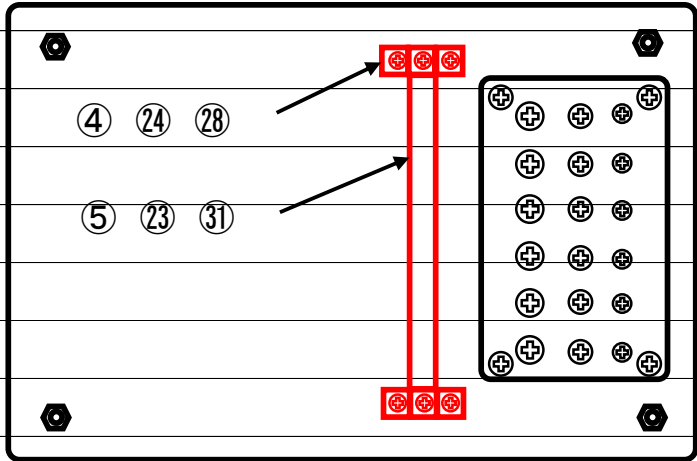
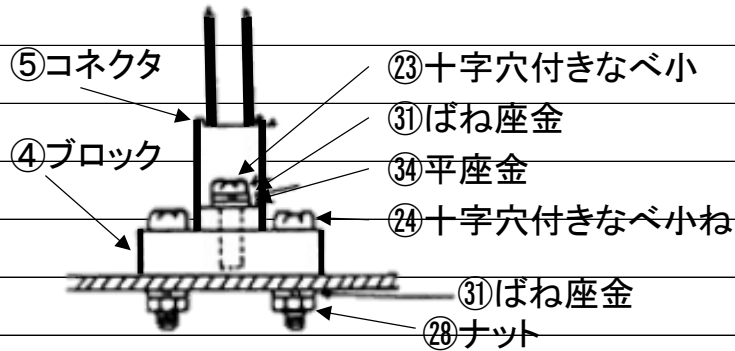


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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 1/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | 線材切断 | 線材加工を行う | | | | |
| | ワイヤストリップ | 加工寸法は右図を参照 | | | | |
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| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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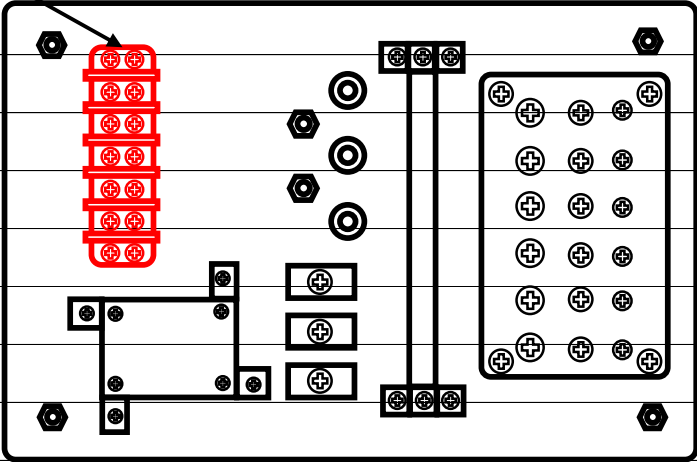
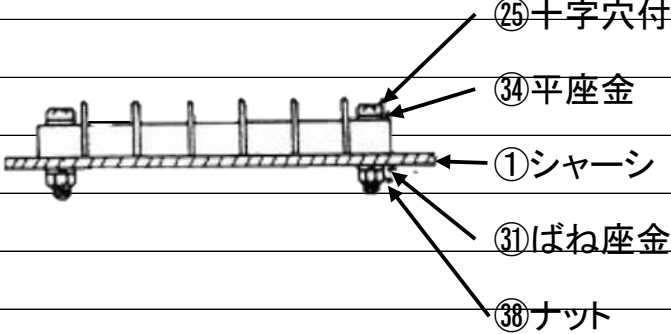
| | | | | | | |
|------|----------|-------------------------------------|---|--------------|--------------|-----|
| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 2/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | シャーシに プラスチック(ゴム)足を 取り付ける(4か所) | <div style="display: flex; align-items: center;"> ① →  ← ⑥ ②⑤ ②⑨ ③② ③⑥ </div> | | | |
| | | | <div style="display: flex; align-items: center;"> <div style="margin-right: 20px;"> ①シャーシ  </div> <div> ②⑨ナット ③②ばね座金 ⑥プラスチック(ゴム)足 ③⑥平座金 ②⑤十字穴付きなべ小ねじ </div> </div> | | | |
| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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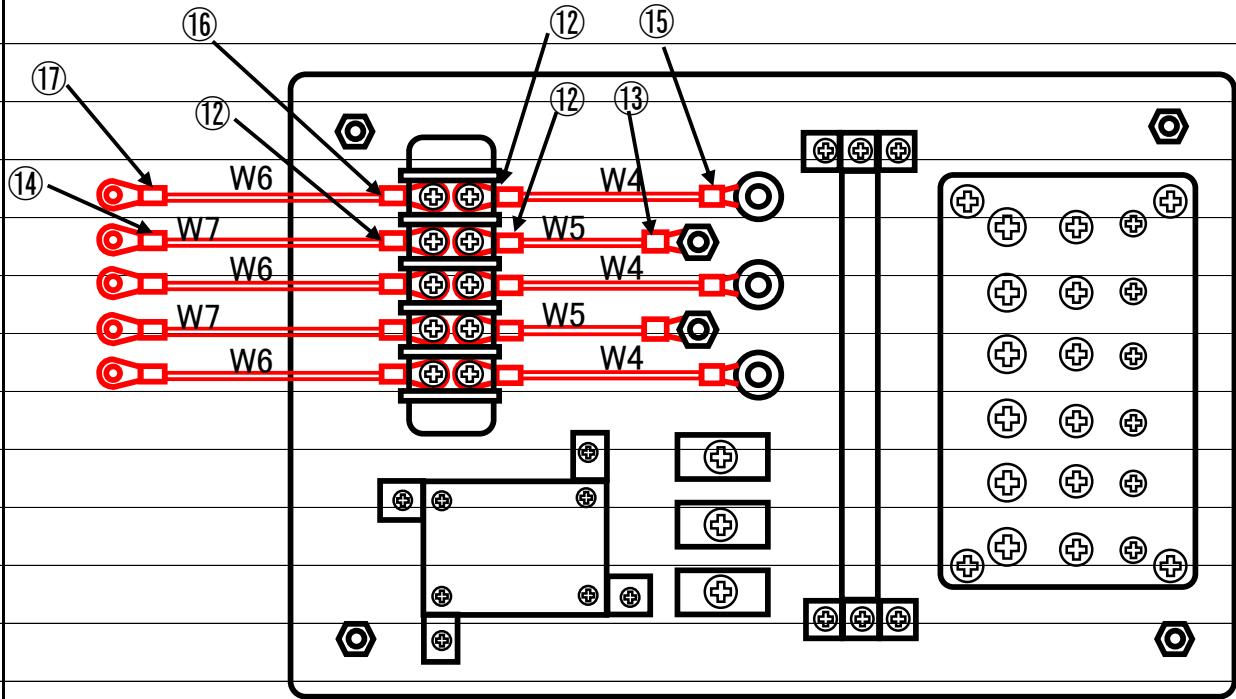
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 3/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | シャーシにねじ締付板⑦ 及びスペーサ(2)⑧の取付 | <div></div> | | | |
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 4/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | ブロック(1)④及び コネクタ⑤の取付け | <div></div> | | | |
| | | | <div></div> | | | |
| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 6/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | ①裸圧着端子取付け | | | | |
| | | ②ターミナルの取付 | | | | |
| | | | <div style="display: flex; justify-content: space-around;"> <div> <p>【裸圧着端子の取付状態】</p> </div> <div> <p>【ターミナルの取付状態】</p> </div> </div> | | | |
| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 7/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | ブラケット⑩及び プレート⑪の取付 | <div><div><div><div><div>⑪</div><div>②②</div><div>②⑧</div><div>③①</div></div><div><div>⑩</div><div>②②</div><div>②⑧</div><div>③①</div></div></div><div></div></div></div> | | | |
| | | | <div><div><div><div><div>⑪プレート</div><div>②②十字付きなべ小ね</div><div>③①ばね座金</div><div>⑩ブラケット</div><div>①シャーシ</div></div><div><div>②⑧ナット</div><div>②②十字付きなべ小ね</div><div>③①ばね座金</div><div>②⑧ナット</div></div></div></div></div> | | | |
| 変更履歴 | 年月日 | 内容 | 承認 | 作成 | | |
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 8/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | 中継端子台②の取付 | <div>② ②⑤ ②⑧ ③①</div>  | | | |
| | | |  <div>②⑤十字穴付きなべ小ねじ ③④平座金 ①シャーシ ③①ばね座金 ③⑧ナット</div> | | | |
| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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| 製品名 | シャーシユニット | 作業標準書 | | 承認 | 作成 | 9/9 |
| 品番: | SH-001 | | | 16.6.1 上西 | 16.6.1 上西 | |
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| 順序 | 項目 | 内容 | 備考・図 | | | |
| | (組立) | 加工線材取付 |  | | | |
| | (検査) | 外観検査 導通検査(検査ジグ KG003を使用のこと) | | | | |
| | (梱包) | | | | | |
| 変更履歴 | 年月日 | 内容 | | | 承認 | 作成 |
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