APPENDIX II TABLES AND FIGURES

LIST OF ATTACHED TABLES AND FIGURES

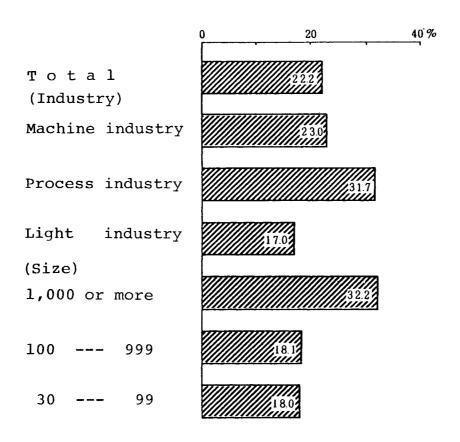
- Figure 1-1: Percentage of Skilled Workers Using Automated Machinery, by Industry and Size of Enterprise
- Figure 1-2: Ratio of Installed Automated Machinery by Industry and Type of Equipment
- Table 1-1: Percentage of Workers Using OA-equipment by User Situation
- Figure 1-3: Ratio of Skilled Workers Who, During the Past 5
 Years have Experienced Change in the Contents of
 Their Work and Who Have Had to Take Efforts in
 Order to Adapt to These Changes.
- Figure 1-4: What Types of Skills and Knowledge Do Companies
 Expect from Their Key Skilled Workers. Percetages
 of Establishments Where the Respective Skills
 Have Become Increasingly Important.
- Figure 1-5: Types of Troubles in Introducing Automated Equipment, by Size of Enterprise
- Figure 1-6: The Scope of NC-machine Tools -related Tasks Given to Skilled Workers, by Size of Enterprise
- Table 1-2: Types of Labour-related Problems Following the Introduction of OA-equipments, by Size of Enterprise
- Table 1-3: Methods Used for Improving the Occupational Competency of Emplyees
- Figure 1-7: Percentage of Establishments where Versatility of Workers is Promoted, by Size of Enterprise
- Figure 1-8: Percentage of People in whose Worksite there are QC, ZD etc. -oriented Small Group Activities, Percentage of People Participating and People Approving these Activities by Size of Enterprise
- Table 1-4: Past Changes and Future Estimates of the Size of the Working Population, by Age
- Figure 1-9: The Current Situation of Implementation of the Personnel Management System for Treatment of Specialist Occupations and Methods of Career Formation
- Figure 1-10: Problems at Production Workshops Accompanying the Ageing of Skilled Workers, by Size of Enterprise
- Figure 1-11: Countermeasures for Ageing of Skilled Workers.

 Percentages by size of enterprise

Figure 1-12: Implemented and Investigated Reforms in Various Personnel Administration Systems Figure 1-13: The Answers of Aged Skilled Workers to the Question: "Aged persons should also study new technology and not yield to youngsters" Figure 1-14: The Answers of Aged Skilled Workers to the Question "The number of aged persons who fear they will be left behind new technology has increased" Percentage of skilled workers by age Figure 1-15: Changes Among Persons Engaged in Tertiary Industries by Type of Business from 1973 to 1981 Figure 1-16: Percentage of Females Employed by Age Table 2-1: Subjective Feelings About The Most Satisfying Occasions in Ordinary Daily Life by Age. Figure 2-1: Wage Differences Between Labour and Management Figure 2-2: Comparison of Male Wage Levels between Japan and USA by Age and Educational Background Table 2-2: Percentage of Companies with different Wage System by Size of Enterprise Table 3-1: Problems Concerning Education and Training Table 3-2: The Situation of Planned Education and Training Table 3-3: The Promotion Organization for In-company

Training by Type and Size of Enterprise

Figure 1-1: Percentage of Skilled Workers Using Automated Machinery, by Industry and Size of Enterprise



(Source: Shokugyo Kunren Kenkyu Sentaa: "Gijutsu Kakushin, Chukoreika to Jinzai no Yukokatsuyo ni Kansuru Chosakekka Hokoku" (Research and Development Institute of Vocational Training (ed) "Survey Research Report on the Technological Progress, Ageing of the Workforce and the Effective Use of Human Resources") January 1983

Figure 1-2: Ratio of Installed Automated Machinery by Industry and Type of Equipment (Multiple responses)

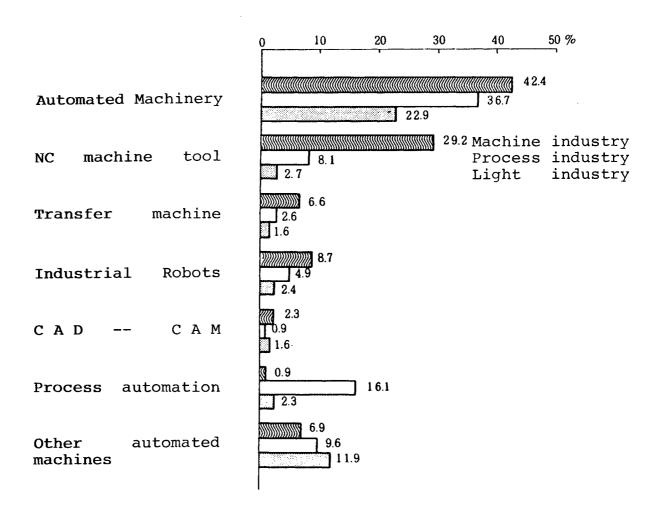


Table 1-1: Percentage of Workers Using OA-equipment by User Situation

	Total	OA-ec	quipment	users	Non
	number of workers	sub total	using one kind of OA- equip- ment	using two kinds or more	users
Total	100.0	51.4	(23.9)	(27.5)	48.6
Male (By age)	100.0	46.7	(21.1)	(25.6)	53.3
29 or less 30 39 40 49 50 and over	100.0 100.0 100.0 100.0	58.5 53.2 34.0 19.1	(25.2) (22.6) (17.6) (12.3)	(33.3) (30.6) (16.4) (6.8)	41.5 46.8 66.0 80.9
Female (By age)	100.0	60.1	(29.2)	(30.9)	39.9
29 or less 30 39 40 49 50 and over	100.0 100.0 100.0 100.0	65.4 54.3 35.0 25.1	(30.5) (29.5) (20.8) (17.6)	(34.9) (24.8) (14.2) (7.5)	34.6 45.7 65.0 74.9
(By size of enterp 5,000 and over 1,000 4,999 300 999 100 299	100.0	67.7 63.6 50.6 40.6	(21.7) (22.9) (25.8) (24.5)	(40.7) (24.8)	36.4
(By occupation) Manager	100.0	31.8	(16.6)	(15.2)	68.2
Specialist, engineer, researcher	100.0	39.4	(17.9)	(21.4)	60.6
Clerk Sales-man	100.0 100.0	60.4 31.9	(29.1) (15.9)	(31.3) (16.0)	39.6 68.1
Data processing worker Others	100.0 100.0	92.2 11.8	(32.0) (7.7)	(60.2) (4.1)	7.8 88.2

(Note: The percentage of OA-equipment users as of the total number of workers in offices and non-production departments at headoffices of private companies with more than 100 emplyees.)

(Source: Rodosho: "Gijutsukakushin to Rodo ni Kansuru Chosa" (Ministry of Labour: Survey on the Technological Progress and Labour, October 1983)

Figure 1-3: Ratio of Skilled Workers Who, During the Past 5
Years have Experienced Change in the Contents of
Their Work and Who Have Had to Take Efforts in
Order to Adapt to These Changes.

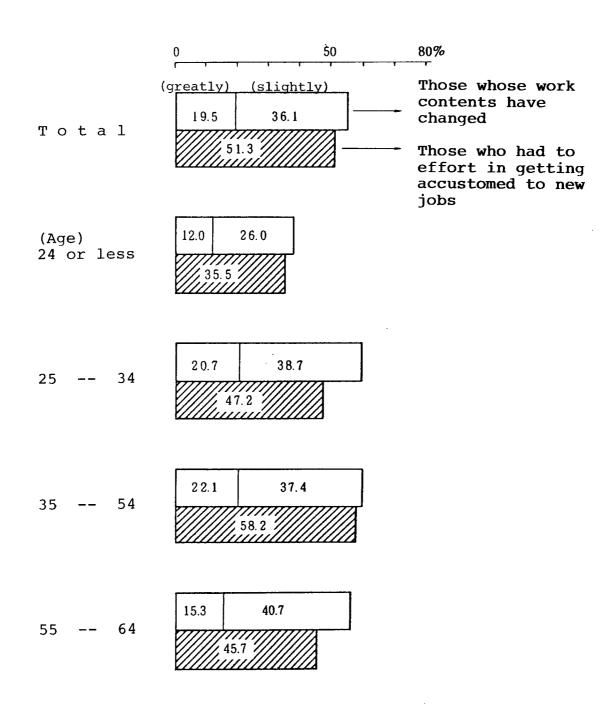
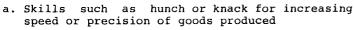
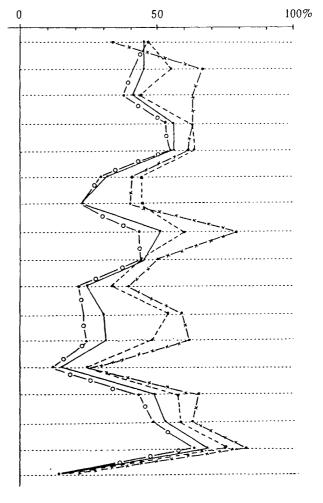


Figure 1-4: What Types of Skills and Knowledge Do Companies
Expect from Their Key Skilled Workers. Percetages
of Establishments Where the Respective Skills
Have Become Increasingly Important.



- b. Ability to diagnose the conditions of machinery and equipment $% \left(1\right) =\left(1\right) +\left(1\right) +\left$
- ability to repair breakdown of machinery and equipment
- d. Ability to inspect or measure products
- e. Ability to make preparatory arrangements
- f. Ability to read drawings
- g. Programming ability
- h. Problem identifying and solving ability
- i. Knowledge of materials
- j. Knowledge of oil pressure and air pressure
- k. Knowledge of automatic control and sequence
- 1. Knowldege of electricity and electronics
- m. Basic knowledge of mathematics
- n. Knowledge of processes immediately before and after their own process
- o. Ability for liaison, meeting and reporting
- p. Knowledge of quality control
- q. Ability to endure monotony



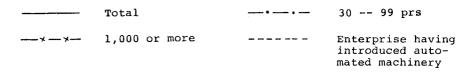
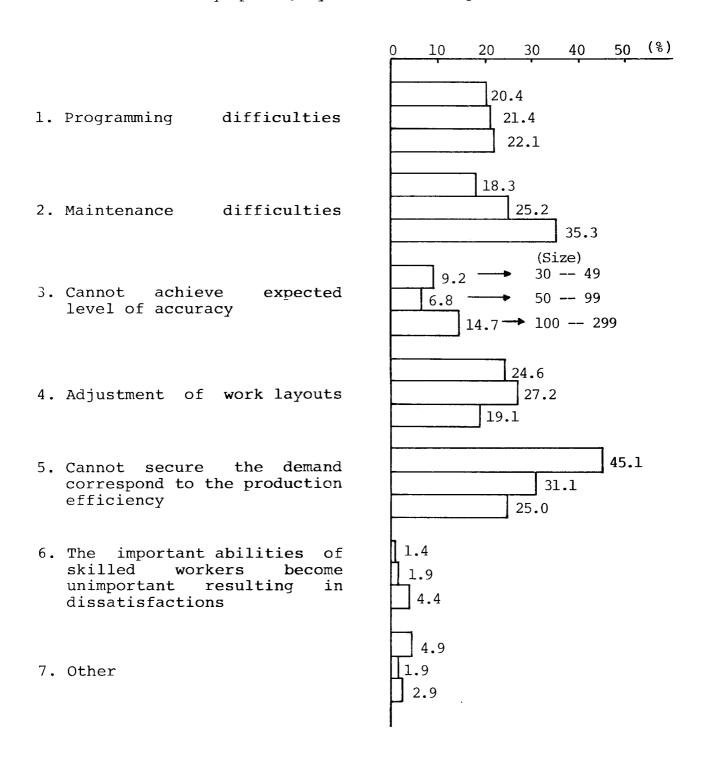
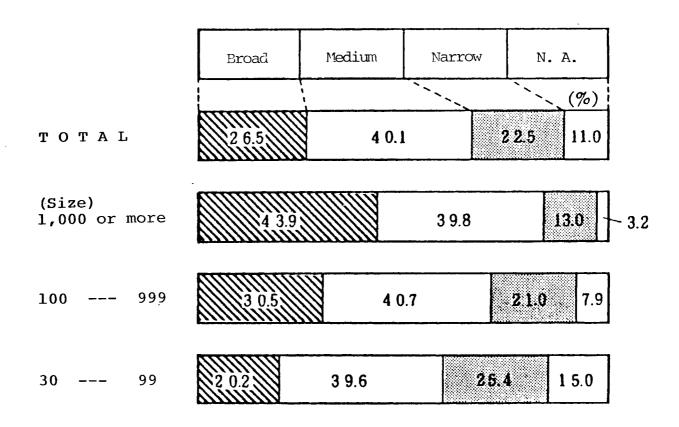


Figure 1-5: Types of Troubles in Introducing Automated Equipment, by Size of Enterprise



(Source: Shokugyo Kunren Kenkyu Centaa: "Chushokigyo ni Okeru Gijutsukakushin no Shinten to Jinzai no Yukokatsuyo ni Kansuru Chosahokoku" (Research and Development Institute of Vocational Training: Survey Report on the Technological Progress and the Effective use of Human Resources in Small and Medium sized Enterprises) March 1984)

Figure 1-6: The Scope of NC-machine Tools -related Tasks Given to Skilled Workers, by Size of Enterprise



(Note: The respective items are: 1) starting, stopping, inspection; 2) measurements, surveys, record-keeping; 3) programming; 4) change of preparatory arrangements, adjustments; 5) preventive maintenance, diagnosis; 6) simple repair; 7) large repair work. If the skilled workers in question were assigned 5 or more of the above mentioned items, the scope of their tasks was defined as "broad", if 3 or 4 as "medium" and if 1 or 2 as "narrow".)

Introduction of OA-equipments, by Size of Enterprise Types of Labour-related Problems Following the Table 1-2:

	e de la companion		Comp	anies wh	ich answe	ered than	t there	will be p	Companies which answered that there will be problems following	ollowing		Companies
wh	which		the	introduction of OA-equipments	tion of (OA-equip	ments					which
int OA-	introduce OA-				Type of	f problem	ша	(Multiple	respose)			has no specific
o	equipment	Sub total	Utili- zation of older employ-	Occu- pation- al train- ning	ensure the new knowle- dge and techno- logy	mono- tonous work	morale down	Adjust- ment of promo- tion, income in- crease, person- nel	Adjust- ment of wage system	Completion of health control rol system	Other	problems
	100.0	100.0 44.9(100.0)	(17.3)	(22.6)	(76.7)	(20.9)	(3.3)	(4.7)	(3.3)	(29.7)	(0.5)	55.1
(Size) 5,000 and more	100.0	100.0 62.7(100.0) (19.3)	(19.3)	(27.3)	(71.7)	(14.2)	-	(2.0)	(2.0)	(43.3)	î	37.3
1,000 4,999	100.0	62.7(100.0)	(25.4)	(22.3)	(72.9)	(17.8)	(3.6)	(4.0)	(2.3)	(29.1)	(0.5)	37.3
666		100.0 52.4(100.0)	(19.9)	(24.1)	(16.8)	(22.5)	(3.8)	(5.6)	(2.1)	(26.3)	(0.5)	47.6
299		100.0 40.0(100.0)	(14.8)	(21.8)	(77.5)	(21.0)	(21.0) (3.1)	(4.4)	(4.0)	(30.9)	(0.7)	0.09

(Note: Choice of no more than two alternatives) (Source: Rodosho: "Gijutsukakushin to Rodo ni Kansuru Chosa" (Ministry of Labour: Survey on the Technological Progress and Labour) October 1983

Table 1-3: Methods Used for Improving the Occupational Competency of Emplyees

		Total		ning at v	work	cc	nly OJT n ompleted lassroom	with	gh	Build an envi- ron-	N.A.
Type of	work		sub total	ors and	various jobs by	sub total	within the company	ing and educa- tion	in-com-	ment facili- tating self- learn- ing	
enginee	rs	100.0	40.5	(32.6)	(7.9)	37.2	(8.1)	(8.5)	(20.6)	4.6	17.6
office v	workers	100.0	68,2	(56.8)	(11.4)	23.6	(8.9)	(2.7)	(12.0)	3.3	4.9
Salesmen	n	100.0	48.6	(39.5)	(9.1)	29.3	(13.4)	(3.0)	(12.9)	4.0	18.1
Technici		100.0	28.0	(23.0)	(5.0)	35.4	(9.1)	(8.2)	(18.1)	3.9	32.8
(highly skilled) Skilled workers	100.0	50.5	(41.9)	(8.6)	27.8	(11.5)	(3.8)	(12.5)	3.5	18.1	
Enginee	res (by s	ize of ent	erprise	•)							
Enginee	res total	100.0	40.5	(32.6)	(7.9)	37.2	(8.1)	(8.5)	(20.6)	4.6	17.6
30 -	99	100.0	40.3	(30.2)	(10.1)	30.7	(6.9)	(9.0)	(14.8)	5.8	23.3
100 -	299	100.0	38.1	(30.0)	(8.1)	40.4	(6.7)	(9.9)	(23.8)	2.7	18.8
	499	100.0	41.7	(36.2)	(5.5)	40.9	(10.2)	(7.1)	(23.6)	5.5	11.8
300						41.0	(5.5)	(9.1)	(26.4)	6.4	11.8
500	999	100.0	41.0	(35.5)	(5.5)	41.0	(3.3)	().1/	(20.1)	,	

(Note: Among the training and education methods implemented the most important one was to be chosen)

(Source: Rodosho Shokugyokunrenkyoku: "Shokugyonoryoku no Kaihatsukojyo ni Kansuru Chosakekkahokoku" (Ministry of Labour, Vocational Training Bureau: "Survey Report on Occupational Competency Improvement) May 1980)

Figure 1-7: Percentage of Establishments where Versatility of Workers is Promoted, by Size of Enterprise

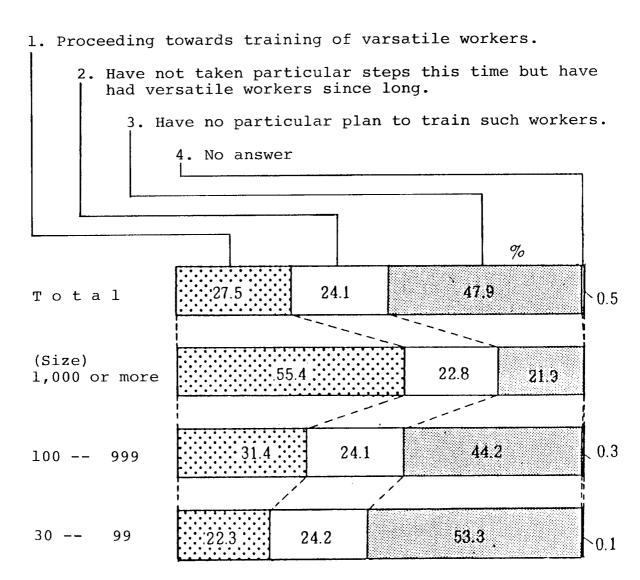


Figure 1-8: Percentage of People in whose Worksite there are QC, ZD etc. -oriented Small Group Activities, Percentage of People Participating and People Approving these Activities by Size of Enterprise

- A. Percentage of people in whose worksite there are small groups, of total number of employees.
- B. Participation ratio in small groups, of tatal number of people in whose worksite there are small groups.
- C. Ratio of members approving the activity, of group members.

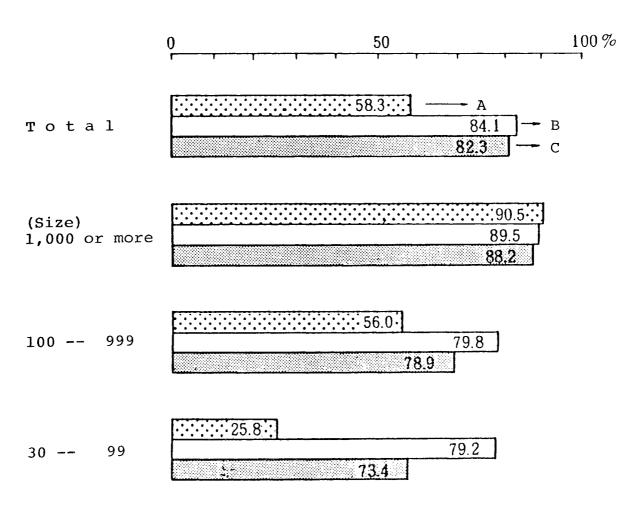


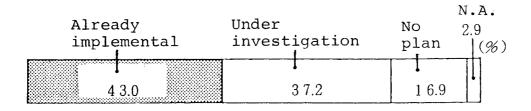
Table 1-4: Past Changes and Future Estimates of the Size of the Working Population, by Age

-	Wor!	king Popu	ulation	(ten thou	ısands)	
Age	1970	1975	1980	1985	1990	2000
rotal	5,153	5,323	5,650	5,816	6,137	6,413
15 19	309	168	147	159	155	115
20 24	809	650	552	569	630	611
25 29	643	747	662	559	617	759
30 44	1,830	1,945	2,169	2,203	2,133	1,934
45 54	815	1,011	1,208	1,255	1,354	1,520
55 59	303	314	385		552	617
50 64	222	243	248		373	416
55 or more	231	245	279	281	323	441
45 64	1,339	1,568	1,841	2,045	2,279	2,553

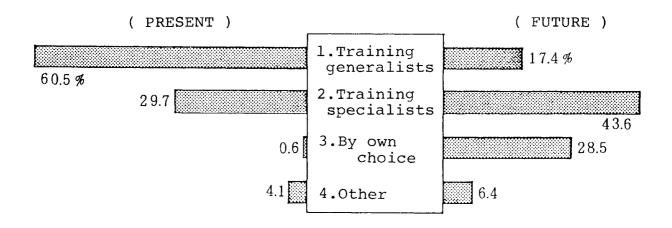
(Source: For the years from 1970 till 1980: Sorifu Tokeikyo-ku: "Rodoryoku Chosa" (Statistics Bureau, Prime Minister's Office: "Survey on the Labour Force). For the years 1985, 1990, 1995 estimate by Koyoseisaku Chosakenkyukai (Employment Survey Research Society)

Figure 1-9: The Current Situation of Implementation of the Personnel Management System for Treatment of Specialist Occupations and Methods of Career Formation

(1) Ratio of Implementation



(2) Methods of Career Formation (%)



(Source: Kikai Shinko Kyokai Keizai Kenkyukai "Kigyo ni Okeru Noryokukaihatsu no Genjitsu to Shorai Hoko" (The Economic Research Institute of Machine Promotion Society: "The Present Situation and Future Prospects of HRD in Companies) March 1981)

Figure 1-10: Problems at Production Workshops Accompanying the Ageing of Skilled Workers, by Size of Enterprise (Multiple response)

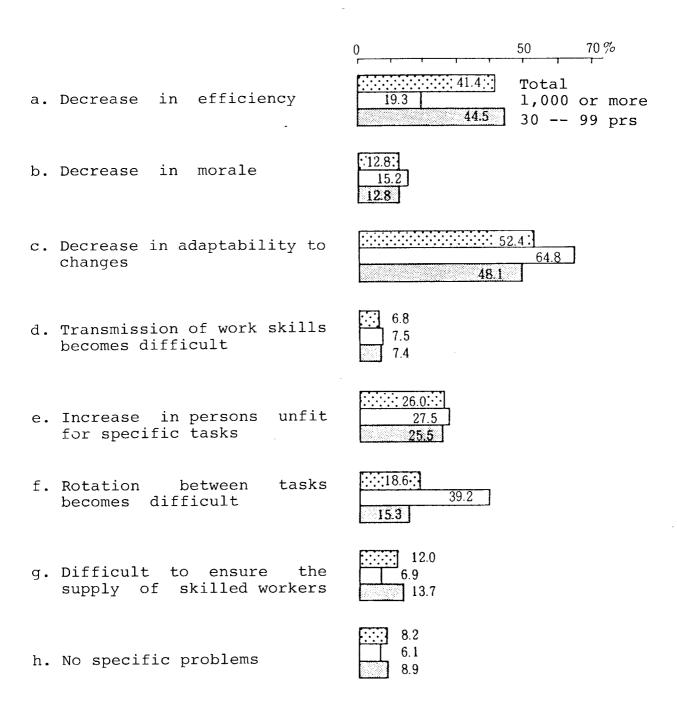


Figure 1-11: Countermeasures for Ageing of Skilled Workers.

Percentages by size of enterprise

(Multiple response)

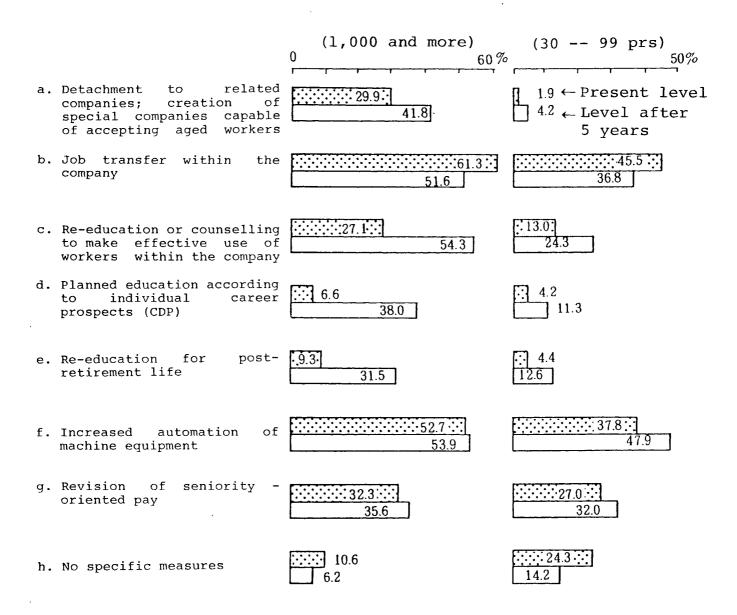
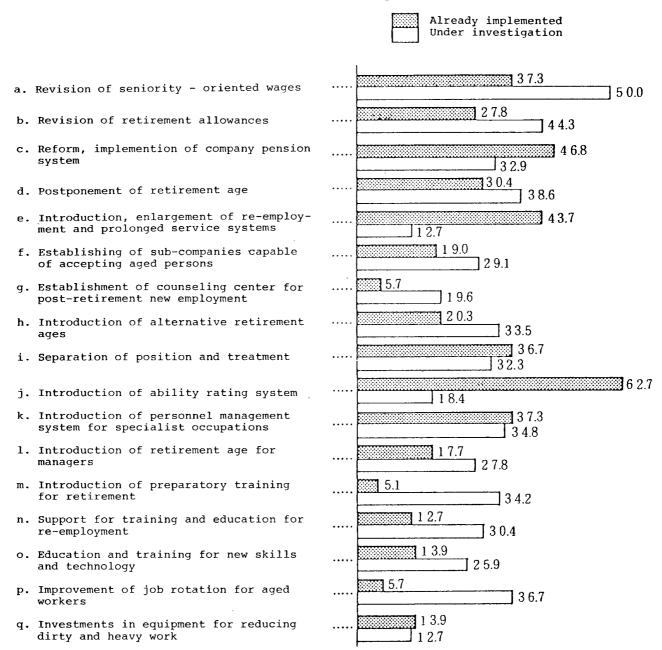


Figure 1-12: Implemented and Investigated Reforms in Various Personnel Administration Systems



(Source: Kikai Shinko Kyokai Keizai Kenkyusho: "Kigyo ni okeru Noryokukaihatsu no Genjo to Shorai Hoko" (Economic Research Institute of Machine Promotion Society: Present Situation and Future Prospects of HRD in Companies) March 1981)

Figure 1-13: The Answers of Aged Skilled Workers to the Question: "Aged persons should also study new technology and not yield to youngsters"

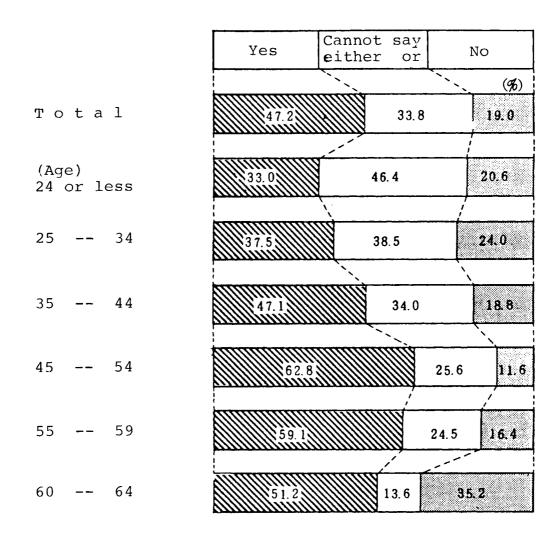
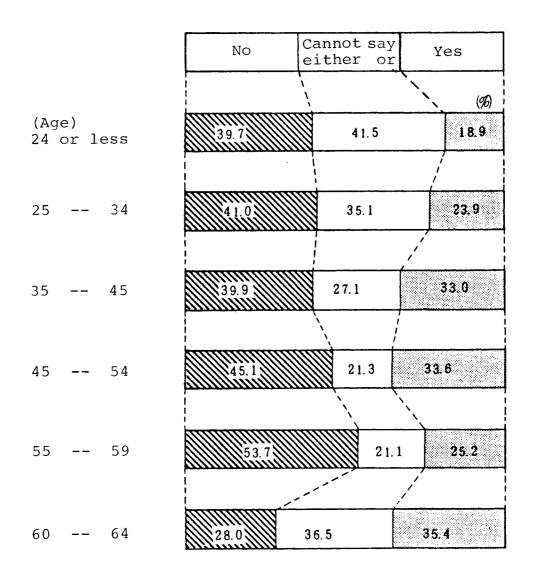


Figure 1-14: The Answers of Aged Skilled Workers to the Question "The number of aged persons who fear they will be left behind new technology has increased" Percentage of skilled workers by age



Changes Among Persons Engaged in Tertiary Industries by Type of Business from 1973 to 1981 Figure 1-15:

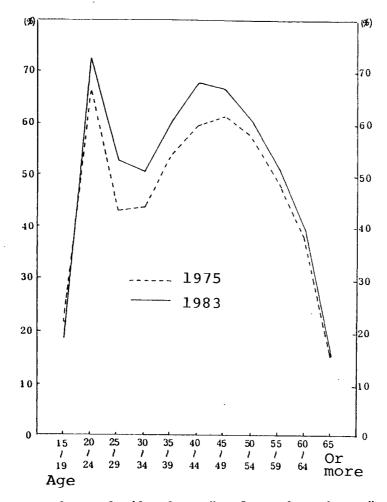
	<u> </u>	1		1		1		
	minus							Purnitures: fixtures:
	6 - 0						Garmet, clothing, roughly visual resulting: roud transport of laundy, barbers public laundy, barbers public parking entertainment farcept movies)	
	10 - 19		Wholesale		noed transport	Banking, trust funding: insusance: hotel, lodging etc.	Cooperative societies	
changes	20 - 39			Restaurant: other retail	Retail of automobile or bicycle: Consumer housing finance aervice	Real estate: service consected to transport:	Securities: acchange of commodities: other repair business	
of char	40 - 59			Retail of food and beverages			Other personal services political, economical, cultural bodise	
Ratio	64 - 09	Wedical						
	66 - 08			All types of retail business: other service special service	Information service: serveys: advertisement			
	100 - 199				Social insurance: social security			
(%)	(1,000prs)	400-499	300-399	200-299	100-199	50- 99	0- 49	minus
	(1,			ısudea	[2]	30	Ипшрег	

(Source: Somucho Tokeikyoku: "Jigyojo Tokei Chosa" (Statistics Bureau, Management and Coordination Agency: Statistical Survey on Busines Establishments))

(Note: 1. Regular employees in private companies)

(Note: 2. Excluding the under one million new regular employees of 1981)

Figure 1-16: Percentage of Females Employed by Age



(Source: Somucho Tokeikyoku: "Rodoryoku Chosa" (Statistics Bureau, Management and Coordination Agency: "Survey on Labour Force"))

Table 2-1: Subjective Feelings About The Most Satisfying Occasions in Ordinary Daily Life by Age. (Multiple response, Unit: persent)

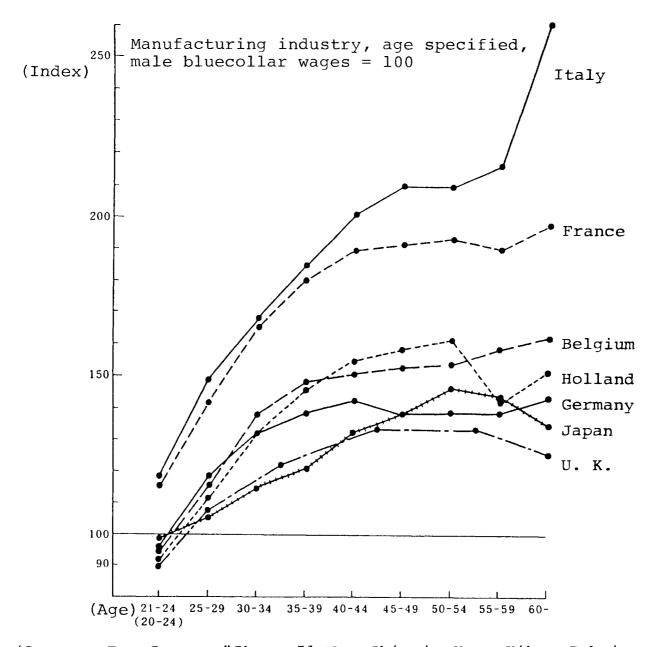
	When immer- sed in work	When concent- rated in studies	When engaged in hobbies and sports	Relax- ing without doing any- thing	When with family members	_	cipat- ing in	Other
Total	42.8	4.9	25.7	22.9	28.3	17.9	3.8	7.8
(Age) 20 24	27.9	10.2	53.0	18.1	7.4	37.7	3.7	3.2
25 29	38.6	7.5	40.0	22.5	25.4	22.9	1.1	3.9
30 39	43.8	5.0	- 31.8	23.5	33.3	20.3	2.2	4.7
40 49	52.0	4.1	23.6	23.1	31.6	13.5	2.7	6.0
50 59	50.4	3.6	15.2	24.2	27.7	12.3	3.6	7.2
60 69	38.1	4.5	16.5	22.6	27.7	17.7	8.1	11.2
70 or more	14.7	4.5	20.3	22.2	23.3	19.2	7.9	21.9

(Note: 1. According to Sorifu Kohoshitsu: "Kokumin Seikatsu ni Kansuru Yoron Chosa" (Prime Ministers Office, Public Relations Institute: Opinion Poll about Citizens' Daily Life) 1983)

(Note: 2. 10 year age cohorts were established by Economic Planning Agency)

(Note: 3. Excerpt from page 78 in "Showa 58 Nen Kokumin Seikatsu Hakusho" (White Paper of Daily Life 1983"

Figure 2-1: Wage Differences Between Labour and Management

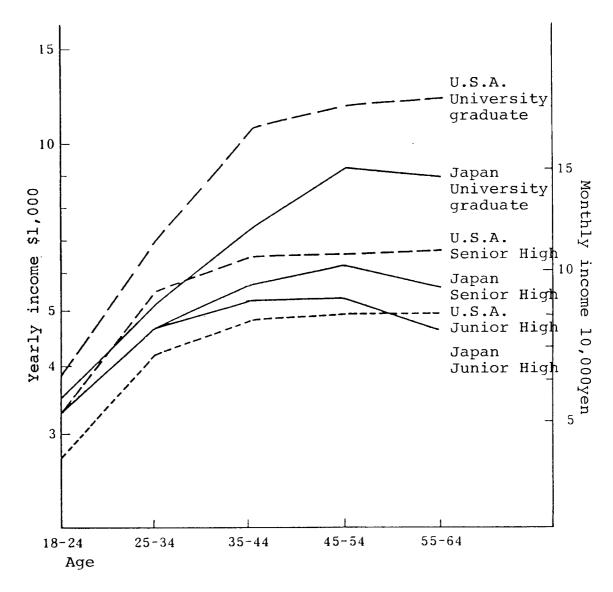


(Source: For Japan: "Showa 51 Nen Chingin Kozo Kihon Tokei Chosa" (1976 Basic Wage Structure Survey) EC: Structure of Earnings in Industry, 1972. For England: New Earnings Survey, 1975)

(Note: 1. Figures given as monthly earnings. For that purpose, for blue collars the average hourly income multipled with average montly working time. In England both categories are paid weekly, while in Japan both categories on a monthly basis.)

(Note: 2. Excerpt from "Sangyo to Koyo no Kozo Seisaku", Nihon Keizai Chosa Kyogikai (Policy Concerning Industry and Employment, Japan Economical Survey Committe) page 163.)

Figure 2-2: Comparison of Male Wage Levels between Japan and USA by Age and Educational Background



(Source: USA, Census of Population 1960, PC(2) 7B, Table 1 Japan: "Showa 46 Nen Chingin Kozo Kihon Tokei Chosa" (1971 Statistical Survey on Basic Wage Structure))

(Note: 1. For Japan all industries included, For USA all occupations in 1959 were surveyed)

(Note: 2. Excerpt from "Sangyo to Koyo no Kozo Seisaku", Nihon Keizai Chosa Kyogikai (Policy Concerning Industry and Employment, Japan Economical Survey Committee) page 169)

Table 2-2: Percentage of Companies with different Wage System by Size of Enterprise

	Total		Simpl	e form s	ystem *	1				Combined	form sy	rstem *2	:
		sub total	wo	rk earni	ng type	*3	Perso-	Gene- ral	sub total	work earn-	work earn-	perso- nal	work earn-
			sub total	on job evalu- ation	on job	on job evalu- ation and job	attri- bution type *4	type *5		ing and perso- nal attri- bution	ing and gene- ral	attri- bution and gene- ral	ing, perso- nal attri- bution gene- ral
otal	100.0	82.2	(13.3)	[1.8]	[2.2]	[9.2]	(5.5)	(63.5)	17.8	(5.8)	(5.1)	(5.1)	(1.8)
(Size) .,000 or ore	100.0	51.5	(6.3)	[0.2]	[3.5]	[2.7]	(4.7)	(40.5)	48.5	(17.2)	(15.0)	(9.9)	(6.4)
.00 - 999	100.0	74.0	(9.4)	[1.5]	[1.8]	[6.1]	(6.7)	(57.9)	26.0	(7.9)	(7.0)	(8.3)	(2.8)
30 - 99	100.0	86.5	(15.0)	[2.0]	[2.3]	[10.7]	(5.0)	(66.4)	13.5	. (4.6)	(4.0)	(3.6)	(1.2)

(Source: Rodosho: "Chingin Rodo Jikan Seido Sogo Chosa" (Ministy of Labour: General Survey on Wage and Worktime Systems))

(Note:*1. A "Simple Form System" means that the item of basic wage is only one, or if there are more than two items they are of the same type (work earning type, personal attribution type, genral earning type))

(Note:*2. "Combined Form System" means that when there are more than two items determining basic wages they are of different types (work earning type - personal attribution type, work earning type -general type, position type -general type, work type - position type -general type))

(Note:*3. "Work earning type" means that the basic part of income is determined by factors directly related to the contents of work and competency)

(Note:*4. "Personal attribution type" means that the basic part of wages are determined on the basis of personal ascription, age or educational background.)

(Note:*5. "General type" means that the basic wages are determined by both work and personal attribution related factors.)

Table 3-1: Problems Concerning Education and Training

(%) Total Problems (Multiple response) Have No some speciprobfic lems diffilack lack lack lack probof of of of lems cult to fund equipknowouthow side ment secure and semitime nar resources Total 100.0 77.2 (82.3)(22.0)(24.4)(42.1)(24.2)22.8 (Size) 1,000 or (32.8)(33.6)(71.2)(36.2)27.5 100.0 71.5 (81.4)more (29.3)22.2 500 - 999 100.0 77.8 (88.3)(23.1)(21.6)(63.3)300 - 499 100.0 70.5 (85.5)(20.6)(24.7)(45.5)(20.0)29.5 100 - 299 100.0 76.3 (86.0)(24.9)(36.6)(48.4)(26.6)23.7 30 - 99 100.0 77.1 (91.6)(33.4)(33.8)(41.0)(21.4)22.9

(Source: Rodosho Shokugyo Noryoku Kaihatsukyoku Shirabe (Ministry of Labour, Bureau of Human Resources Development, Studies) March 1983)

(Note: A specific problem is the percentage of "what ever specific problems"

Table 3-2: The Situation of Planned Education and Training
(%)

	Total	Planned	d education	on and trai	ning	Educate and train
		sub total		olan and as a basis	no specific plans,	when it is necessary to do
			sub total	planning stepwise, systema- tically	but proceed systema-	
rotal .	100.0	30.1	(12.8)	[7.2]	(17.3)	69.9
(Size) 1,000 or more	100.0	85.2	(69.0)	[53.3]	(16.2)	14.8
300 999	100.0	51.8	(41.6)	[25.6]	(20.2)	38.2
100 299	100.0	41.6	(16.2)	[9.8]	(25.4)	58.4
30 99	100.0	23.3	(8.5)	[4.1]	(14.8)	76.7

(Source: Rodosho: "Jigyonai Kyoiku Kunren Jittai Chosa" (Minisrty of Labour: Survey on the State of In-company Training))

(Note: 1. The one year situation in 1981)

(Note: 2. Percentage of among companies implementing education and training.)

Table 3-3: The Promotion organization for In-company Training by Type and Size of Enterprise

T o t a 1 100. (Size) 1,000 or 100. more 500 - 999 100. 300 - 499 100. 100 - 299 100.									
(Size) 1,000 or 100. more 500 - 999 100. 300 - 499 100. 100 - 299 100.		Total	depart- ment or train- ing	Special section or train-ing center at this level	sub-	Special organi-	Imple- menta- tion project	<pre>imple- menta- tion concent- rated to head office</pre>	N.A.
1,000 or 100. more 100. more 100. 100. 100. 100. 100. 100. 100. 100	t a l	100.0	1.4	2.3	4.4	49.3	34.0	8.3	0.2
300 - 499 100. 100 - 299 100.	or	100.0	13.3	26.8	28.1	26.5	2.0	3.1	0.2
100 - 299 100.	- 999	100.0	6.1	13.4	14.8	51.8	7.0	6.9	-
	- 499	100.0	4.0	8.4	11.5	58.8	11.2	6.0	~
30 - 99 100.	- 299	100.0	2.0	4.1	6.3	58.0	19.9	9.7	-
22 22	- 99	100.0	0.8	0.9	3.0	46.7	40.1	8.2	0.2

(Source: Rodosho: "Minkan Kyoikukunren Jittai Chosa" (Ministry of Labour: Survey on the State of Training and Education in Private Companies) June 1984)